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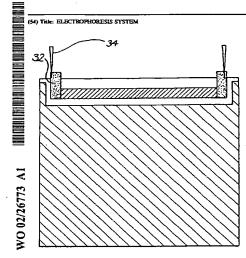
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(C1) Applicant (for all designated Street errors US: PRO-				

Applicant (for all datapamed Sames coops US: PRO-TEOME SYSTEMS LTD (AIMAI): Unit 1, 35-41 Waterloo Road, North Ryde, NSW 2113 (AU).

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(57) Abstract: A method for reperting a sample into components by two dimensional electrophorusis to the dimensional state of the sample of th

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Electrophoresis system

Field of the Invention

The present invention relates to a method for performing twodimensional electrophoresis whereby both first and second dimension gels are contained within a single cassette.

Background of the Invention

For the last 25 years, 2-D PAGE (two-dimensional polyacrylamide gel electrophoresis) has been the technique of choice for analysing the protein composition of a given cell type and for monitoring changes in gene activity through the quantitative and qualitative analysis of the thousands of proteins that orchestrate various cellular functions. Despite its extraordinary resolving power, 2-D PAGE has never been adopted for high throughput screening studies. This is because the first and second dimension gels are run separately, thus requiring two different running devices and making automation difficult. In addition, a high level of operator skill and knowledge is required to successfully complete a 2-D gel.

To achieve truly high throughput and reproducibility of 2-D gels it will be necessary remove as much of the operator intervention as possible. This could be accomplished by combining the first and second dimension gels in a single cassette and thus removing the need for the operator to interface the gels manually. This manual interfacing step is slow and cumbersome and \boldsymbol{a} source of inter-operator differences thus leading to a lack of reproducibility. Another advantage of combining the two gels in a single cassette is the reduction of the running hardware to a single apparatus, thus increasing the possibilities of automation. Placing the gels together in a single cassette requires the ability to place the gals within a few millimetres of each other while maintaining the separation between the gels until the transfer of protein from the first to the second dimension is required. There are serious technical difficulties associated with combining the first and second dimension gels in a single cassette. Firstly, the solutions present, and thus the ionic conditions, in the two gels are quite dissimilar. The first dimension, isoelectric focusing, gel has very low ionic strength and is not compatible with high levels of salts or buffers. Isoelectric focusing is performed at high voltage, up to 10,000 volts, and very low current, typically below 1mA per gel. Conversely the second dimension gel has a high

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concentration of buffer salts, usually in the 100 to 500mM range, and the electrophoresis is performed at high currents in the range of 5 to 100mA per gel. Thus, when placing these two gels in close proximity care must be taken to ensure that there is no contamination of the first dimension gel with buffer from the second dimension gel, which would result in very high current and subsequent burning of the first dimension gel.

The second problem that one faces is the loading of the sample onto the first dimension gel without allowing any of the sample to prematurely transfer to the second dimension gel. The best way of performing isoelectric focusing is to use immobilised pH gradients (IPG), which are typically supplied as dry strips and rehydrated with the sample solution, thus distributing the sample over the entire gel, which allows high protein loads. When the two gels are combined in a single cassette it is difficult to wet the entire surface of the IPG with sample without allowing some of the sample to transfer to the second dimension gel.

Attempts have been made to provide combined strip gels and slab gels for carrying out 2-dimensional electrophoresis. US 4874490 discloses such an apparatus. However the proposed method is unwieldy and impractical and no examples of the method being carried out and actually working are given. With the recent upsurge in interest in the field of proteomics it becomes necessary to carry out many more separations than have previously been done. Separations, particularly two-dimensional separations are labour intensive and the only practical way of increasing the productivity of workers in the field is to provide methods and systems which are susceptible to automation. The method shown in U.S. Patent No. 4874490, if it works at all, would be difficult if not impossible, to mechanise.

U.S. Patent No. 5773645 discloses a further apparatus for carrying out a two-dimensional separation on a common support. Again this specification does not disclose any examples or results from using the apparatus. Further the system disclosed would again be difficult and expensive to automate.

One object of the present invention is to provide a new method which overcomes the technical difficulties associated with combining and running the first and second dimension gels in a single cassette in an manner which may allow the method and system to be automated.

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Any discussion of documents, acts, materials, devices, articles or the like which has been included in the present specification is solely for the purpose of providing a context for the present invention. It is not to be taken as an admission that any or all of these matters form part of the prior art base or were common general knowledge in the field relevant to the present invention as it existed in Australia before the priority date of each claim of this application.

Summary of the Invention

In a first broad aspect, it is the underlying idea of the present invention to propose a novel method for allowing a first dimension isoelectric focusing gel and a second dimension electrophoresis gel to be combined, stored, shipped and run in a single cassette which is susceptible to automation.

In a second aspert the invention provides methods for rehydrating the first dimension gel with a solution of the sample proteins or polypeptides. Said rehydration occurs in the cassette without transfer of the sample solution to the second dimension gel.

In a third aspect the invention provides a method for placing a current insulating barrier between the first and second dimension gels while the isoelectric focusing is performed. The barrier prevents dehydration of both gels in the cassette and additionally prevents any premature transfer of sample from the first dimension gel to the second dimension gel or transfer of buffer salts from the second dimension gel to the first dimension gel.

Another aspect of the invention is a method for removing the current insulating barrier and providing a buffer impregnated, electrically conductive, bridging material, preferably a gel, to connect the first dimension gel with the second dimension gel. The bridging material allows proteins to transfer from the first dimension gel to the second dimension gel.

A further aspect of the invention is a means for providing electrical connections to the ends of the first dimension gel to allow the electrophoresis to proceed.

In a particular aspect there is provided a method for separating a sample into components by two-dimensional electrophoresis, said method comprising:

a. providing a first electrophoretic separation medium comprising an elongate strip, typically an IPG strip, and a second electrophoretic

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separation medium, typically in the form of a slab, said media being spaced apart and carried on a single generally planar support means;

- b. with the planar support means oriented in a generally vertical plane and the first electrophoretic separation medium oriented in a horizontal plane spaced above or below the second electrophoretic separation medium by a gap, carrying out a first dimension separation of a sample mixture in the first electrophoretic separation medium, while the first and second media are separated by a non-electrically conducting liquid which is of low viscosity, low volatility and substantially non-flammable, is substantially immiscible with water and is non-extractive of water;
- c. after the first separation has been carried out tilting the support means so that the first electrophoretic separation medium is at an angle to the horizontal and flushing the liquid out from the gap between the first electrophoretic separation medium and the second electrophoretic separation medium; and
- d. flowing a liquid buffer containing bridging material, typically agarose gel containing buffer, into the gap to allow transfer of sample molecules from the first electrophoretic separation medium to the second electrophoretic separation medium under the influence of an electric field.

The term non-extractive of water as used herein covers liquids which are completely immiscible with water and thus do not absord or adsorb any water. There are a number of solvents which are commonly described as being immiscible with water but which in fact can absorb quantities of water before becoming saturated and forming two layers. Such solvents are generally unsuited for use in the present invention since they may withdraw water from, and thus dehydrate, the gel or IPC strip if they are not already water saturated, and if saturated do not electrically insulate sufficiently well over the relatively long period the first dimension separation is run on the IPC strip which can take from 12 to 48 hours.

It is preferred that the first electrophoretic separation medium is at least partly enclosed by a removable cover which allows the medium to be rehydrated, typically using a liquid containing the sample to be separated while the support means is in the vertical orientation.

The removable cover is most preferably made from a metallic foil or the like. IPG strips have a shelf life which depends on the conditions under which they are kept. If kept totally dry, IPG strips can last for many years. 10

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However air can cause oxidation of the strips, and water vapor which is present in atmospheric air also increases the rate of degradation of the strips so a gastight seal is preferred. The shelf life of the 2 D gel slab is typically one year hence it is desirable that the seal on for the IPG maintains the IPG strip in good condition for at least that length of time. Plastic films, in contrast do not provide a good seal as they are not as gastight as metal foil

and are unlikely to keep the IPG for the requisite period of one year.

The fact that the entire two dimensional electrophoresis separation may be carried out with the support means in the same vertical orientation facilitates the mechanisation of the system as compared with the prior art where the support means may be horizontally or both horizontally and vertically oriented.

The non-conducting liquid is most preferably paraffin oil which is water immiscible, is very hydrophobic and non-extractive of water and has a relatively low viscosity. The low viscosity is advantageous as it allows the paraffin oil to fill the relatively narrow (typically 1mm to 4mm) and convoluted gaps between the IPS strip and the gel slab. More viscous materials would require a wider gap. Depending on the gap size, oils with viscosities of up to 30mm²/S are preferred, typically 10-25mm²/S are used. This would be disadvantageous as the agarose which is used to bridge the gap has a larger pore size than both the IPG strip and the 2d gel slab. Thus diffusion tands to occur in the agarose gel and the narrower the gap the better as the run time is shorter and less diffusion takes place.

Brief Description of the Drawings

Specific embodiments of the invention will now be described by way of example only and with reference to the accompanying drawings in which:

Fig. 1 is a schematic side view of a combined 2-D gel showing the IPG

and second dimension gel positioned together in a single cassette;

Fig. 2 is a schematic top view of a combined 2-D gal showing the IPG and second dimension gal positioned together in a single cassette :

Fig. 3 shows two schematic side views of a single cassette plate prior to the assembly and casting of the second dimension gel. The IPG is attached to the cassette plate and is covered with a thin layer of plastic.

Fig. 4 shows a fully assembled cassette as in Fig. 1 where the IPG is covered with a plastic cover sheet as in Fig. 3 $\,$

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Fig. 5 shows a cassette as depicted in Fig. 4 where rehydration liquid has been introduced into the gap, containing the IPC, between the cassette wall and the plastic cover sheet.

Fig. 6 is a schematic side view of a combined 2-D gel showing the positioning of the electrode bridge material and the electrodes at each end of the IPG gel

Fig. 7 is a schematic top view of a combined 2-D gel showing the positioning of the electrode bridge material at each end of the IPG gel

Fig. 8 is a schematic side view of a combined 2-D gel as in Fig. 3, where the cassette has been tilted to facilitate loading of the paraffin oil barrier material

Fig. 9 is a silver stained two-dimensional gel run using the cassette arrangement described in Figs. 1 to 4;

Fig. 10 is a front elevation view of the back plate of a cassette constructed according to the principles of this invention;

Fig. 11 is a transverse cross-sectional view of the back plate, taken along the plane of line 11-11 in Fig. 10;

· Fig. 12 is a front elevation view of the front plate of the cassette;

Fig. 13 is a transverse cross-se ctional view of the front plate, taken 20 along the plane of lins 13-13 in Fig. 12;

Fig. 14 is a front elelvation view of the assembled cassette;

Fig. 14A is a front elevation view of an alternate construction of the assembled cassette and

Figs. 15A - 15E are transverse cross sectional views of alternate constructions of the cassetts.

Description of the Preferred Embodiments of the Invention and Examples

Referring to the drawings Figure 1 and 2 show the side and top views respectively of a combined 2-D gel cassette 10 with a first dimension gel typically a dry immobilised pH gradient (IPG) type of gel 12, and a second dimension gel 14. The cassette may be made of glass or plastic or any other suitable material.

The IPG 12 is spaced by a gap 16 of about 2 mm away from the top surface of the second dimension gel and is oriented substantially parallel to the top surface of the second dimension gel. A gap 18 of approximately 5 mm is maintained between the ends of the IPG 12 and the sides of the cassette 10

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to allow the insertion of electrods bridge material for the second separation. Although the devices shown in the figures have a single IPG 12 placed parallel to the top of the second dimension gel and spaced at approximately 2mm from the second dimension gel, it will be clear to those skilled in the art that a combined 2-D gel of this design could be made to contain one or more IPGs in a linear array, spaced at more or less than 2mm from the top of the second dimension gel.

In a preferred embodiment the IPG is fixed to a single plate 20 of the cassette as shown in Fig. 3. The dry IPG is covered with a thin metal foil cover sheet 22, which is also fixed to the cassette plate to provide a liquid impermeable barrier, as shown in Fig. 3. IPG strips typically have a shelf life which depends on the conditions under which they are kept. If kept totally dry and refrigerated or frozen, IPG strips can last for many years. However air can cause excidation of the strips, and water vapor which is present in atmospheric air also increases the rate of degradation of the strips so a gastight seal such as can be provided by a metal foil is preferred. The shelf life of the 2 D gel slab is typically one year hence it is desirable that the seal on for the IPG maintains the IPG strip in good condition for at least that length of time. The sheet may be made of materials other than metal foil however they should be gas impermeable. The front plate of the cassette 10 is subsequently attached and the second dimension gel 14 is cast within the cassette, thus producing the finished cassette.

To load the sample, a small hole is made in one of the ears 158 in the cover sheet 116, and introducing the liquid sample into the space surrounding the IPG 12 formed by the cover. It is important to introduce only enough liquid to rehydrate the IPG 12, as any liquid which is not absorbed will contain protein and thus diminish the load. The dry IPG 12 is allowed to rehydrate until all the liquid has been absorbed. After the rehydration process the cover 156 is removed by peeiing it away from the cassette using one or both of the ears 158 as a handle.

Alternatively but less advantageously it is possible to load the sample in a cassette as in Fig. 1 which does not have an IPG cover.. In this embodiment the cassette, as shown in Fig. 1, is placed horizontally as shown in Fig. 2, with the IPG gel facing up or down and rehydration liquid is carefully placed onto the surface of the IPG using a syringe. Capillary action holds the rehydration liquid onto the IPG surface and air acts as a barrier in

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the gap between the IPG and the second dimension gel, preventing the rehydration liquid from contacting the second dimension gel. Although the embodiment of the cassetts shown in Fig. 1 shows uses air as the barrier between the gels during the rehydration process it will be clear to those skilled in the art that a combined 2-D gel of this design could use gases other than air, or liquids or solids as the barrier during the rehydration.

After the IPG gel has been rehydrated an electrode bridge must be placed in contact with each end of the IPG, as shown in Fig. 6 and 7. As shown in Fig. 7 the electrode bridge material 32 is held in place inside widened regions 30 of the cassette at each end. The electrode bridge material is commonly thick filter paper, cut to size and wetted with purified water. The advantage of having widened regions 30 is that larger thicker pieces of filter paper can be used as the bridge material. This is advantageous since during the application of an electric field to the gel the bridge material acts to soak up stray ionic material that is not wanted in the IPG. However, the electrode material could be made of any solid, inert, non-ionic, water absorptive material. In addition, in some cases it is desirable to soak the electrode material in buffers or sample solubilising solutions such as those used for IEF. For example, IEF solubilising solution may be used when highly solubilising conditions are required in the electrode bridge material to facilitate the removal of proteins which are not isoelectric within the IPG pH range. The electrode material acts as a reservoir between the gel and the electrode, where ionic contaminants and non-isoelectric proteins from the sample can collect without disrupting the separation. The advantage of having widened regions 30 is that larger thicker pieces of filter paper can be used as the bridge material which can soak up more stray ionic material. As shown in Fig. 6 the electrodes 34 are usually pin shaped to allow penetration, and good contact, in the electrode bridge material.

In use, after the insertion of the electrode bridge material, the gap between the IPG and the second dimension gel is filled with a barrier material to prevent dehydration of the IPG during the IEF step and to prevent conduction across the gap. In addition, the barrier prevents any transfer of liquid between the first and second dimension gels during the IEF. The barrier material must be immiscible with water and non-extractive of water is must not absorb or adsorb any water. There are a number of solvents which are commonly described as being immiscible with water but which in fact

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can absorb quantities of water before becoming saturated and forming two layers. Such solvents are generally unswited for use in the present invention since they may withdraw water from the gel or IPG strip if they are not already water saturated and if saturated do not insulate sufficiently well over the relatively long period the first dimension separation is run on the IPG strip which can take from 12 to 48 hours.

In a preferred embodiment the barrier material is light paraffin oil, such as the "Shell Ondina Oil 15" supplied by the Shell Company of Australian Limited of 1 Spring Street, Melbourne, VIC, 3000, Australia which is purified white medicinal paraffin oil severely refined to remove any substance with any degree of chemical activity and is consequently a very bland, chemically inert, water white product. The product is available in ISO viscosity grades 32 and 68, however, ISO 15 is the preferred viscosity grade having a typical viscosity at 40°C of 15.6mm³/S. However, it will be clear to those skilled in the art that paraffin oil with higher or lower density, or other oils may be suitable barrier materials provide that they meet the characteristics set out above. The barrier material is most preferably liquid at room temperature. The paraffin oil is inserted using a pipette with the cassette in a vertical position as shown in Fig. 8. The electrodes are placed into the electrode bridge material and the IEF is performed with the cassette in a vertical position.

To facilitate the transfer of protein from the IPG to the second dimension gel after the IEF the IPG requires equilibration with a suitable buffer. In a typical 2-D gel the equilibration buffer contains reducing agents such as dithiothreitol or tributyl phosphine and the surfactant Sodium Dodecyl Sulfate (SDS) which binds to the proteins and confers an overriding negative charge. The negative charge allows separation of the proteins according to molecular weight in the second dimension. In a preferred ambodiment of this invention the IPG equilibration and SDS binding is done by displacing the paraffin oil barrier with a solution of moltan 0.5% agarose containing SDS, and the appropriate buffer. In the preferred embodiment the proteins are reduced and alkylated prior to the first dimension separation. However, if the proteins have been separated in their reduced forms in the first dimension a reducing agent such as dithiothreitol or tributyl phosphine is added to the agarose. The molten agarose (typically 1-5 mL) solution is flushed through the gap between the first and second dimension gels, thus

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thoroughly removing the paraffin oil. Finally moltan agarose containing SDS, glycerol and buffer is allowed to set in the gap between the first and second dimension gels, thus bridging the gap and allowing for protein transfer. To facilitate the addition of the hot agarose it is essential to have the cassette in a tilted vertical position as shown in Fig. 8. When the air bubbles have been flushed out of the gap the cassette is returned to a normal vertical position as in Fig. 6 and allowed to stand at room temperature for 20 minutes to allow the agarose to set and the TBP and SDS to diffuse into the IPG. The standing time may be varied from zero to more than 20 minutes depending on the sample and the protein load. This system is particularly preferred as it is simple and lends itself to automation.

In a second less preferred, embodiment of the current invention a conventional equilibration solution, containing urea, SDS, reducing agents, buffer and glycerol can be flushed through the gap, displacing the paraffin barrier. This equilibration solution is allowed to remain in the cassette for between 5 minutes and 30 minutes and is usually changed up to 10 times, however it will be clear to those skilled in the art that the equilibration time and the number of changes may be varied without departing from the spirit of the invention or damaging the resulting gel.

The running of the second dimension gal and the subsequent staining are performed according to normal procedures. Figure 9 shows a silver stained 2-D gel of Rat liver run in a cassette as shown in Fig. 1. It is clear that the rehydration and IEF steps have worked well and the barrier materials used have prevented any premature transfer of the sample to the second dimension.

In one preferred embodiment, the cassette 10 comprises a front panel 116 and a back panel 118. As shown in Figs. 12 and 13 the front panel 116 has a front face 120, a back face 122, and top, bottom, left and right side edges 124, 126, 128, and 130. Spacing strips 132 and 134 are provided on the back face 122 of the front panel 116, adjacent the left and right sides 128 and 130. As shown in Figs. 10 and 11, the back panel 118 has a front face 136, a back face 138, and top, bottom, left and right side edges 140, 142, 144, and 146. Spacing strips 148 and 150 are provided on on the front face 132 of the back panel 118, adjacent the left and right side edges 142 and 144. The front panels can be made of plastic, glass, or other suitable material. Plastic is

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preferred because it can be transparent, and is relatively inexpensive and easy to form.

The front and back panels 116 and 118 are joined together with the front face 136 of the back panel 118 facing the back face 122 of the front panel 116, and the spacer strips 132 and 134 aligned with the spacer strips 148 and 150. The front and back panels 116 and 118 can be joined with an adjesive, ultrasonic welding, or any other suitable means. The spacer strips 132 and 134 on the front panel 116 and the spacer strips 148 and 150 on the rear panel 118 can be configured with interfitting and/or interlocking portions to help align the panels, and to help hold the panels together. In alternative constructions, the spacers could be provided just on the front panel 116 (see Fig. 15B), or just on the back panel 118 (see Fig. 15C), or the spacer on one side of the cassette could be provided on the front panel and the spacer on the other side of the cassette could be provided on the back panel (see Fig. 15D). Further, separate spacers could be provided on the back panel (see Fig. 15E). In still another elternative construction, a spacer can be provided between the front and rear panels along their respective bottom edges. This spacer could be formed by spacer strips on the front and back panels, or on just the front or back panel, or as a separate piece. 20 However, it is usually preferable that the cassette 10 be open at the bottom for ease of forming the second dimension gel 14.

The front face 136 of the back panel 118 preferably has an indentation or recess 152 for receiving and holding the IPG 12. The IPG 12 can be secured in the indentation or recess 152 with an adhesive, or clips or anchors can be provided to sercure the IPG. In this preferred embodimant, resilient clips 154 formed integrally with the rear panel, are provided to secure the IPG in the recess 152. A removable cover 156 is provided over the IPG 12. The cover 156 preferably seals with, but can readily be removed from, the back panel 118. The cover 156 protects the IPG 12, and provides a convenient way to rehydrate the IPG. The cover 156 is preferably made from a flexible sheet material, and has at least one and preferably two, "ears" 158 extending upwardly beyond the top of the cassette 10, so that the ears can be conveniently accessed to open the cover to rehydrate the IPG 12, and thereafter grasp the cover to remove it from the back panel 118. These ears 158 are preferably in the form of closed-end tubes. The cover 156 is preferably made from a metal foil so that it is strong and flexible yet provides

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a liquid and gas tight seal. The electrical conductivity of the metal foil also helps resist local corrosion that could degrade the cover and/or the IPG 12. The metal foil could be combined with a conductive plastic layer, such as a film or paint, which improves corrosion resistance and strength of the cover so that it resists fragmentation during removal. The cover 156 can be secured with an adhesive or by ultrasonic welding. An adhesive that softens with moisture has the adventage of weaking as the IPG 12 is rehydrating to facililate removal of the cover 156.

In an alternative construction, shown in Fig. 14A, the cover 156 is constructed with tab 160 and lines of weakness 162 and 164 so that the when the tab is pulled, only the center portion of the cover is removed, leaving the end portions, which because of their electrical conductivity can be used as electrodes for the first separation. Other alternative constructions of the cover include a rigid cover, rather than a flexible cover.

Grooves or channels can be formed in the front face 136 of the back panel 118, to facilitate the insertion of paper electrodes to contact the IPG 12.

The front panel 116 has a cut-out 166, so that when cassettes 10 are joined face to face, a connected reservoir is formed between them for holding the insulating material during the first stage.

It will be appreciated by persons skilled in the art that numerous variations and/or modifications may be made to the invention as shown in the specific embodiments without departing from the spirit or scope of the invention as broadly described. The present embodiments are, therefore, to be considered in all respects as illustrative and not restrictive.

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THE CLAIMS DEFINING THE INVENTION ARE AS POLLOWS:-

- A method for separating a sample into components by two-dimensional electrophoresis, said method comprising:
- a. providing a first electrophoretic separation medium comprising an elongate strip, and a second electrophoretic separation medium, said media being spaced apart and carried on a single support means;
- b. with the planar support means oriented in a generally vertical plane and the first electrophoretic separation medium oriented in a horizontal plane spaced above or below the second electrophoretic separation medium by a gap, carrying out a first dimension separation of a sample mixture in the first electrophoretic separation medium, while the first and second media are separated by a non-electrically conducting liquid which is substantially immiscible with, and non-extractive of, water;
- c. after the first separation has been carried out, tilting the support means so that the first electrophoretic separation medium is at an angle to the horizontal and flushing the liquid out from the gap between the first electrophoretic separation medium and the second electrophoretic separation medium; and
- d. flowing a liquid buffer containing bridging material into the gap to allow transfer of sample molecules from the first electrophoretic separation medium to the second electrophoretic separation medium under the influence of an electric field.
- A method as claimed in claim 1 wherein the first electrophoretic separation medium is at least partly enclosed by a removable metal foil cover which allows the medium to be rehydrated, using a liquid containing the sample to be separated, while the support means is in the vertical orientation.
- A method as claimed in claims 1 or 2 wherein the non-electrically conducting liquid is paraffin oil.
- 4. A method as claimed in any preceding claim wherein the first electrophoretic separation medium comprises an IPG strip.
 - A method as claimed in any preceding claim wherein the second electrophoretic separation medium comprises a gel slab.
 - A method as claimed in any preceding claim wherein the support means comprises a generally planar support.

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- A method as claimed in any preceding claim wherein the liquid buffer containing bridging material comprises agarose gel containing a buffer.
- Apparatus for carrying out a separating a sample into components by two-dimensional electrophoresis, said apparatus comprising:
- a first electrophoretic separation medium comprising an elongate strip; a second electrophoretic separation medium, both said media being spaced apart and carried on a single generally planar support means; and
- a cover means comprising a thin film which in conjunction with the planar support means encloses the elongate strip.
- Apparatus as claimed in claim 8 wherein the thin film comprising the cover means is electrically conductive.
 - Apparatus as claimed in claim 9 wherien the thin film comprising the cover means comprises a metal foil.
 - Apparatus as claimed in claim 8 wherein the media are spaced apart by a gap of from 1 to 4mm.
 - 12. Apparatus as claimed in claim 8 or 9 wherein the solid support form part of a cassette having a front wall, a rear wall and opposed side walls and wherein ends of the strip are separated from the adjacent side walls of the cassette by a gap of about 5mm.
- Apparatus as claimed in claim 12 wherein the cassette defines widened electrode bridge portions adjacent the ends of the strip.
 - A two dimensional electrophoresis gel cassette comprising: a cassette shell having a planar support surface;
 - a first electrophoretic separation medium comprising an elongate strip supported on the planar support surface;
 - a second electrophoretic separation medium comprising a slab supported on the planar surface; and $% \left\{ 1,2,...,n\right\}$
 - a removable thin film cover which, in conjunction with the planar support surface of the cassette shell, encloses the first medium; the cassette shell defining a fluid retaining space between the first and
- second mediums.

 15. The cassette according to claim 14 wherein the first medium is in a dehydrated state, and wherein the removable thin film cover is openable to
- form an open fluid retaining space eround the first medium for rehydrating
 the first medium.

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- 16. The cassette according to claim 14 wherein the removable thin-film cover is opens to form a fluid retaining space when the planar support is in a generally vertical orientation.
- The cassette according to claim 14 wherein the removable thin film is electrically conductive.
- 18. The cassette according to claim 14 wherein the removable thin film cover comprises a metal foil.
- 19. The cassette according to claim 14 wherein the removable thin film cover comprises an electrically conductive plastic foil.
- 10 20. A two dimensional electrophoresis gel cassette comprising:
 - a cassette shell having a planar support surface;
 - a first electrophoretic separation medium comprising an elongate strip supported on the planar support surface;
 - a second electrophoretic separation medium comprising a slab supported on the planar surface; and $% \left(1\right) =\left(1\right) +\left(1\right) +$
 - . a removable thin film cover which, in conjunction with the planar support surface of the cassette shell, encloses the first medium;
 - the cassette shell defining a fluid retaining space between the first and second mediums;
 - in which the cover has been removed and a non-electrically conducting liquid is disposed in the fluid retaining space between the first and second medium so that the first medium can be used to conduct an electrophoretic separation.
 - 21. A two dimensional electrophoresis gel cassette comprising:
 - a cassette shell having a planar support surface;
 - a first electrophoretic separation medium comprising an elongate strip supported on the planar support surface;
 - a second electrophoretic separation medium comprising a slab supported on the planar surface; and $% \left(1\right) =\left(1\right) +\left(1\right) +$
 - a removable thin film cover which, in conjunction with the planar support surface of the cassette shell, encloses the first medium;
 - the cassette shell defining a fluid retaining space between the first and second mediums;
 - in which the cover has been removed and the first medium used for a first electrophoretic separation, and a bridging material is disposed in the fluid retaining space between the first and second mediums so that the

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second medium can be used for electrophoretic separation of the materials electrophoretically separated in the first medium.

22. A method of separating a sample into components by two dimensional electrophoresis using a cassette comprising a shell having a planar support surface, a first electrophoretic separation medium comprising an elongate strip supported on the planar support surface; a second electrophoretic separation medium comprising a slab supported on the planar surface; and a removable thin film cover which, in conjunction with the planar support surface of the cassette shell, encloses the first medium, the method comprising:

removing the cover, introducing the sample into the first medium, introducting a non-electrically conducting fluid between the first and second mediums;

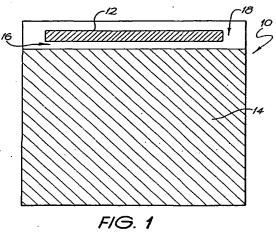
conducting a first electrophoretic separation using the first medium; replacing the non-electrically conducting fluid with a bridging material;

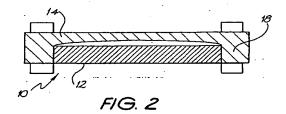
conducting a second electrophoretic separation of the material separated in the first electrophoretic separation, using a second medium.

23. The method according to claim 22 wherien the first medium is initially provided in a dehydrated state, and further comprising the step of opening the cover to form a space surrounding the chamber capable of holding a fluid, and introducing fluid in the space for rehyrating the first medium.

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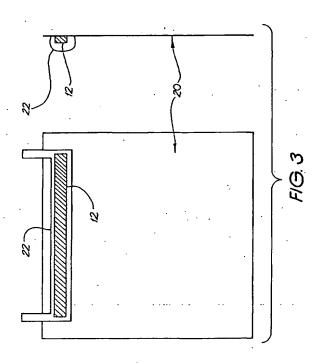
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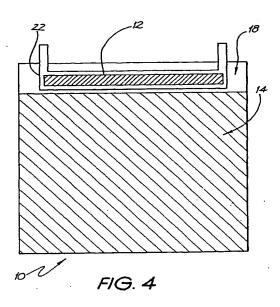
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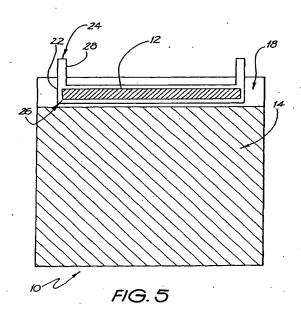
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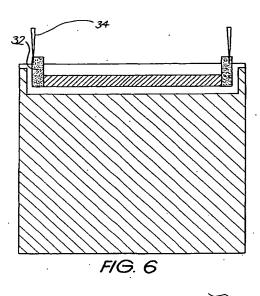
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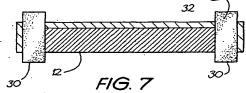
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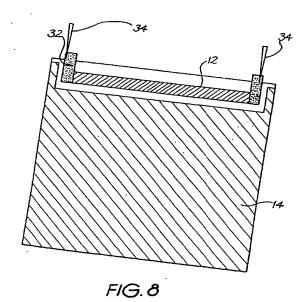
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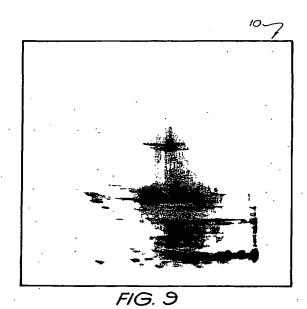
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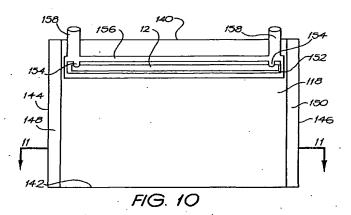
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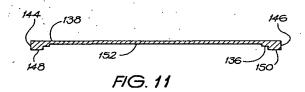


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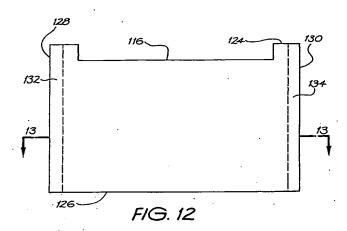


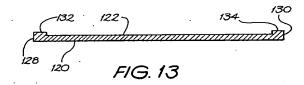


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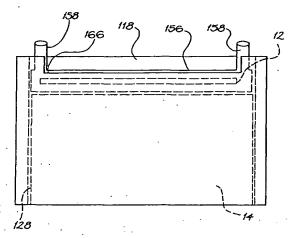




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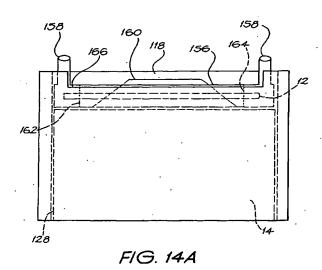
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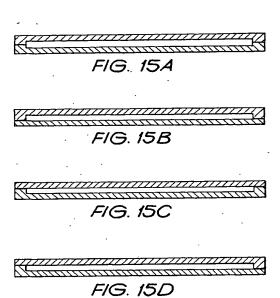
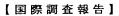


FIG. 15E

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A.	CLASSIFICATION OF SUBJECT MATTER		, coxonicia,		
im CL *	COTK 1/26 GOIN 27/447, 27/26				
According to	International Patent Classification (IPC) or to both FIELDS SEARCHED	estimate construction and i	х		
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1	/26, C25B 9/-, G01N 27/-	,			
AU: IPC AS	is searched other than common documentation to the ex S ABOVE	tent that such documents are to	ducted in the fields searched		
Derwent W	s base exceeded during the internstitional sourch (name of PAT	(data base and, where prantical	k, search terms used)		
c.	DOCUMENTS CONSIDERED TO BE RELEVAN	г			
Category	Citation of document, with indication, where app	propriete, of the relevant pas	rages Relevant to claim No.		
х	US 4874490 A (HOCHSTRASSER) 17 Oct See column 2 lines 30-34, column 5 lines 3	490 A (HOCHSTRASSER) 17 October 1989 nn 2 lines 30-34, column 5 lines 31-44			
x	US 5773645 A (HOCHSTRASSER) 30 Jun	45 A (HOCHSTRASSER) 30 June 1998			
^	US 5407546 A (SCHICKLE) 18 April 1995	i	-		
	Further documents are listed in the continuati	om of Box C X See p	atent family annex		
Special entegories of cited documents: "A" decrement defining the general state of the art which is not considered to be of particular relevance to the provision of patients and the provision of the pro					
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	st Document Cited in Search Report			Patr	ant Family Member	
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US	5773645	EP	877245	æ	11030605	
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(74)代理人 100115059

弁理士 今江 克実

(74)代理人 100115691

弁理士 藤田 篤史

(74)代理人 100117581

弁理士 二宮 克也

(74)代理人 100117710

弁理士 原田 智雄

(74)代理人 100121500

弁理士 後藤 高志

(74)代理人 100121728

弁理士 井関 勝守

(72)発明者 ベン ハーバート

オーストラリア国 ニューサウスウェールズ州 2121 ノースエッピング マーセラストリート 25

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